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## **Product Data Sheet**



Product name	Unit	SÄKAPHEN® HR 60® Extra G Black / Schwarz
Properties	-	Cold Cured Duroplast Coating
Resin base	-	Amine cured Epoxy system
Field of Application	-	For the lining of substrates requiring a smooth, low friction surface offering anti-static properties in potentially flammable areas. These can be found in Tanks, Silos, Funnels and Trays where flammable products are being stored or discharged. The lining is electrical conductive (electrical surface resistance is less than $10^{\circ}7\Omega$ at 500 microns).
Cure Mechanism	-	Cold Cured Duroplast Coating
Quantity of components	-	2
Color	-	Black
Surface	-	Satin
General chemical resistance (All resistances have to be inquired separately!)	-	SÄKAPHEN HR 60 Extra G (Black) is chemically resistant to various acidic and strongly alkaline substances ranging from fuels and hydrocarbons to all types of water (including brackish, river and sea water and deionized water).
pH Range	рН	1-13
Wet Film Thickness per layer	μm	150
Total dry film thickness	μm	400-500
pH Range Wet Film Thickness per layer Total dry film thickness Coverage	approx. kg/m²/DFT	1,3 kg / m² / 500μm
Surface Preparation	Sa	SA2 ½ - SA 3
Surface Profile	μm	40 - 60 μm
Temperature resistance dry (dry air oven)	°C	-20°C to +120°C
Surface Preparation Surface Profile Temperature resistance dry (dry air oven) Temperature resistance wet (water) Resistance to water vapor diffusion Overcoating Waiting Time	°C	-20°C to 70°C
Resistance to water vapor diffusion	°C	≤ ∆T 30°C
Overcoating Waiting Time	hours/23°C	8-24
Chemical Curing	days	7-10
Linear Thermal Expansion	μm	n/a
Chemical Curing Linear Thermal Expansion Pore testing Pendulum bardness acc. to König	Volts	2000
Pendulum hardness acc. to König	6° sec	133
Shore D Hardness Adhesion Test Salt spray test Impact Strength	Shore D	84
Adhesion Test	N/mm² [MPa]	> 20
Salt spray test	hours	1250
Impact Strength	mm (1 kg)	550
Surface smoothness (Ra)	μm Ø 3 readings	0,3
Surface tension	mN/m	>28 <35
Surface smoothness (Ra)  Surface tension  Taber Abrasion resistance, CS17 wheel, 1kg  Crosscut  Heat conductivity Ø 12,7x2,0mm on C-Steel with	mg/1000 r.	under examination
Crosscut	class	0
Heat conductivity	Glass	•
Ø 12,7x2,0mm on C-Steel with 67,37 w/mK	W/mK	n/a

All recommendations contained herein are correct to the best of our knowledge. We do, however, not bear any responsibility for the accuracy of the contents.