SÄKAPHEN GmbH Bottroper Straße 275 45964 Gladbeck/Germany Phone: +49 2043 947-0 Fax: +49 2043 947-130 E-Mail: info@saekaphen.de

Product Data Sheet



Product name	Unit	SÄKAPHEN® HR 60® Extra G Rot / Red
Properties	-	Cold Cured Duroplast Coating
Resin base	-	Amine cured Epoxy system
Field of Application	-	For the coating of blowers, fans and compressors, the corresponding houses, tanks and vessels, piping, spools and prover loops, for the applications in water treatment and desalination.
Cure Mechanism	-	Cold Cured Duroplast Coating
Quantity of components	-	2
Color	-	Red
Surface	-	Glossy
Cure Mechanism Quantity of components Color Surface General chemical resistance (All resistances have to be inquired separately!) pH Range Wet Film Thickness per layer Total dry film thickness Coverage	-	Resistant to all types of water, including brackish, river and sea water as well as deionized water, various substances ranging from sour to strongly alkaline, inorganic salts and their solutions, fuels, acidic aqueous solution and concentrated hydrochloric acid (36%).
pH Range	рН	1-13
Wet Film Thickness per layer	μm	150
Total dry film thickness	μm	400-500
Coverage	approx. kg/m²/DFT	1,3 kg / m² / 500μm
Surface Preparation	Sa	SA2 ½ - SA 3
Surface Profile	μm	40 - 60 μm
Temperature resistance dry (dry air oven)	°C	-20°C to +120°C
Surface Preparation Surface Profile Temperature resistance dry (dry air oven) Temperature resistance wet (water) Resistance to water vapor diffusion Overcoating Waiting Time	°C	-20°C to 70°C
Resistance to water vapor diffusion	°C	≤ ∆T 30°C
	hours/23°C	8-24
Chemical Curing Linear Thermal Expansion Pore testing	days	7-10
Linear Thermal Expansion	μm	(VDE 0304): 4*10-6 K-1
	Volts	2000
Pendulum hardness acc. to König	6° sec	133
Shore D Hardness Adhesion Test Salt spray test Impact Strength	Shore D	84
Adhesion Test	N/mm² [MPa]	> 20
Salt spray test	hours	1250
Impact Strength	mm (1 kg)	550
	μm Ø 3 readings	0,40
Surface tension	mN/m	>28 <35
Taber Abrasion resistance, CS17	mg/1000 r.	under examination
Crosscut	class	0
Crosscut Heat conductivity Ø 12,7x2,0mm on C-Steel with 67,37 w/mK	W/mK	n/a

All recommendations contained herein are correct to the best of our knowledge. We do, however, not bear any responsibility for the accuracy of the contents.

Edition Date: 01.01.2016