SÄKAPHEN GmbH

Bottroper Straße 275
45964 Gladbeck/Germany
Phone: +49 2043 947-0
Fax: +49 2043 947-130
E-Mail: info@saekaphen.de

Product Data Sheet



Product name	Unit	SÄKAPHEN® SÄKAFLAKE® 900 Weiß 3K
Properties	-	Cold Cured Duroplast Coating
Resin base	-	Novolac Vinyl Ester, glass flake filled
Field of Application	-	For the coating of chamber parts of heat exchangers evaporators and air coolers, blowers, fans and compres casings, flue gas funnels/channels, flue gas desulfuriza equipment, wash towers, process and storage tanks vessels and containers. For equipment requiring a coat resistant to water vapour diffusion also with high temperature gradients.
Cure Mechanism	-	Cold Cured Duroplast Coating
Quantity of components	-	3
Color	-	White
Surface	-	Matt rough
General chemical resistance (All resistances have to be inquired separately!)	-	The coating distinguishes itself through high temperature and diffusion resistance and excellent chemical resistance against aggressive substances such as acids, bases solvents, salt solvents, fluegas and all types of water including brackish, river and sea water as well as deionic water.
pH Range	рН	1-12
Wet Film Thickness per layer	μm	500 μm
Total dry film thickness	μm	1500
Coverage	approx. kg/m²/DFT	3,3 kg / m² / 1500μm
Surface Preparation	Sa	SA2 ½ - SA 3
Surface Profile	μm	100
Temperature resistance dry (dry air oven)	°C	-20°C to +180°C
Temperature resistance wet (water)	°C	-20°C to 100°C
Resistance to water vapor diffusion	°C	≤ ∆T 85°C
Overcoating Waiting Time	hours/23°C	min. 12 hours,
Chemical Curing	days	8
Linear Thermal Expansion	μm	n/a
Pore testing	Volts	5000
Pendulum hardness acc. to König	6° sec	n/a
Shore D Hardness	Shore D	85
Adhesion Test	N/mm² [MPa]	10 - 15
Salt spray test	hours	1250
Impact Strength	mm (1 kg)	1 Mon 450 / 6 Mon 900
Surface smoothness (Ra)	μm Ø 3 readings	5,20
Surface tension	mN/m	>38 <41
Abrasion resistance	mg/1000 r.	under examination
Crosscut	class	2
Heat conductivity Ø 12,7x2,0mm on C-Steel with 67,37 w/mK	W/mK	n/a