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## **Product Data Sheet**



Product name	Unit	SÄKAPHEN® Si 14® EG
Properties	-	Heat Cured Duroplast
Resin base	-	Phenolic resin blend
Field of Application	-	For the coating of condensers, condensate receivers evaporators, thermal degassers, hot water and steam stressed plant parts, uninsulated tanks. Especially suita for plant parts that are exposed to hot water and steam neutral and acidic environment. The coating is resistant water vapour diffusion.
Cure Mechanism	-	Heat cured
Quantity of components	-	1
Color	-	Red
Surface	-	Matt
General chemical resistance (All resistances have to be inquired separately!)	-	Diffusion resistant and chemically resistant to various wacidic to light alkaline aqueous liquids and vapors, furgases, organic and inorganic acids, aromatic and aliphasolvents, all types of cooling waters including brackis river and sea water.
pH Range	рН	3 - 8
Wet Film Thickness per layer	μm	100
Total dry film thickness	μm	250
Coverage	approx. kg/m²/DFT	1,3 kg / m² / 250μm
Surface Preparation	Sa	SA2 ½ - SA 3
Surface Profile	μm	40 - 60 μm
Temperature resistance dry	°C	-20°C to +180°C/200°C
(dry air oven)		20 0 10 +100 0/200 0
Temperature resistance wet (water)	°C	-20°C to +180°C/200°C
Resistance to water vapor diffusion	°C	≤ ∆T 85°C
Overcoating Waiting Time	hours/23°C	no limitations
Chemical Curing	days	after final bake
Linear Thermal Expansion	μm	(VDE 0304): 22*10-6 mm/mm°C
Pore testing	Volts	67,5
Pendulum hardness acc. to König	6° sec	134
Shore D Hardness	Shore D	94
Adhesion Test	N/mm² [MPa]	> 20
Salt spray test	hours	under examination
Impact Strength	mm (1 kg)	> 1000
Surface smoothness (Ra)	μm Ø 3 readings	2,00
Surface tension	mN/m	n/a
Abrasion resistance	mg/1000 r.	under examination
Crosscut	class	1
Heat conductivity Ø 12,7x2,0mm on C-Steel with 67,37 w/mK	W/mK	3,46

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